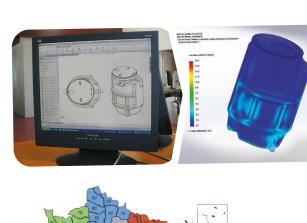




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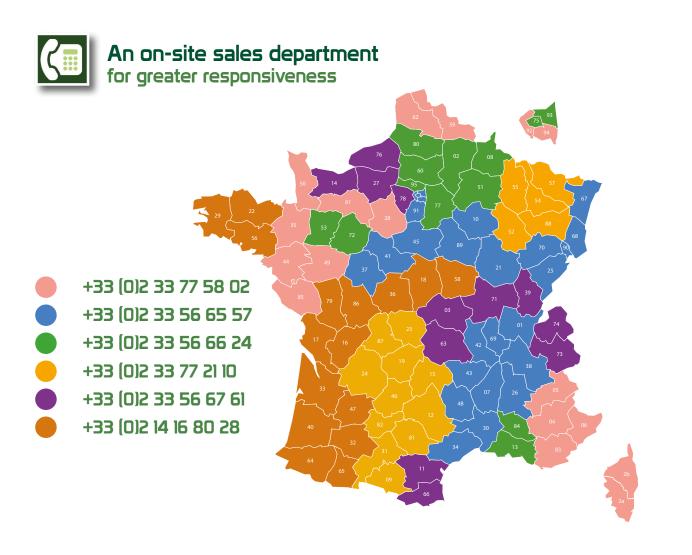
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Assembly of Star 1000 pumping stations

12h
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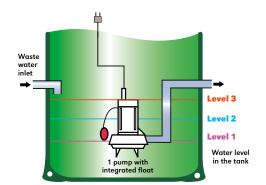
The pumping station pump is activated and deactivated based on the height of the water in the tank.



1-Pump operating principle

Normal operating cycle: when the water rises in the tank and reaches level 2, the float switch activates the pump. When the level drops to level 1, the control box stops the pump.

If level 3 is reached, the (optional) alarm float activates a visual and sound signal that warns of an overflow risk.





Piez0

2-Pump operating principle

The piezo probe operates on pressure measurements. It is reliable and accurate. The interface on the front of the unit shows its operating status.

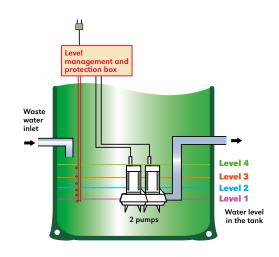
Normal operating cycle: when the water rises in the tank and reaches level 2, the pressure sensor activates one of the two pumps. When the level drops to level 1, the control box stops the pump. During the next cycle, it's the other pump that is activated: in this case, the operation of the pumps alternates.

Operating cycle in case of pump failure or flow rate overloading: in case of pump failure, the operational pump is automatically activated at level 2.

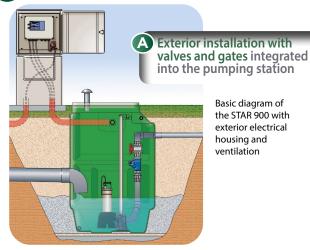
In a flow rate overloading situation: when the wastewater rises in the tank and reaches level 2, the pressure sensor activates one of the two pumps. When the level continues to rise and reaches level 3, the second pump is then activated. In this case, both pumps operate simultaneously.

Degraded operating mode:

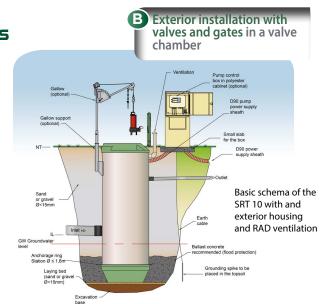
If level 4 is reached, the alarm float activates the two pumps as well as a visual and sound signal that warns of an overflow risk. The alarm float then deactivates two pumps.



2 types of possible installations



Basic diagram of the STAR 900 with exterior electrical housing and ventilation



Choose your unit for

contents

STAR 150	
1 tripod pump	•••••

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STAR 700 & 710

1 tripod pump14

STAR 700 & 710

1 pump on a foot bracket16

small residential block

STAR 900

1 Dn65 pump on a foot bracket..... 20

2 Dn50 pumps on foot brackets 22

residential block



STAR 1000

2 Dn50 pumps on foot brackets**26** Dn65**28**

STAR 1200R integrated valve chamber

SRT 10 2 pumps on foot brackets

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 Dn65
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 Dn50 with valve chamber
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 Dn65 with valve chamber
 40

Technical guide



Pumping stat	ion assessment:	
the form		44

Total Head (TDH): make your calculations45



	,
Pumping station Dischar	rge pipe
Pump	NOÉ C

Control and protective

Private home

Residential block

Small residential block

Technical guide

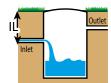


Choose for your inground pumping station: its inlet level for each

type of installation

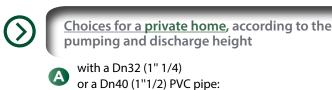


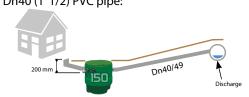
or the Inlet Level dimensions in the station are a determining factor when choosing your pumping station for inground installation outside the building.

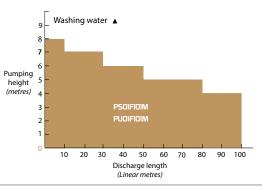


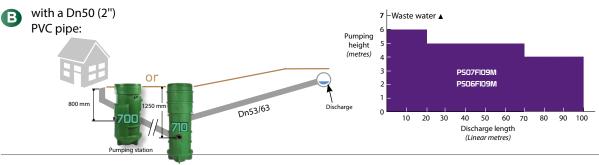
Private home

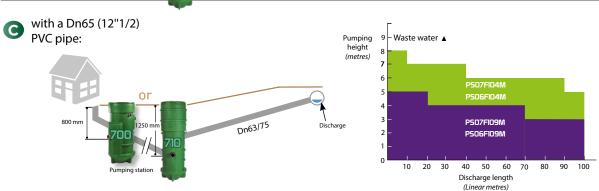
Depth of Inlet Level	Effluent type	Recommended pumping	g station	Our advice
(IL)	Effluent type	Model	Page	Our advice
200 mm	Residual or washing water	STAR 50	12	Water lifting for garage outlet
800 mm standard	Treated or raw waste water	STAR 700	14	Upstream or downstream installation
1250 mm standard	Treated or raw waste water	STAR 700	16	from a private sanitation sector 2 ILs available















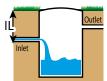




Choose for your inground pumping station: its inlet level for each

type of installation

L or the Inlet Level dimensions in the station are a determining factor when choosing your pumping station for inground installation outside the building.



Small residential block

Dimensions in mm

Depth of Inlet Level	Effluent type	Recommended pumping	g station	Our advice
(IL)	Emdent type	Model	Page	Our advice
900 mm standard	Raw waste water and sewage	STAR 900	20	Pumping station specifically adapted to public areas
400 or 900 mm	Treated or raw waste water	STAR 900	22	Large choice of pumps for 2 possible ILs

Residential block

Dimensions in mm

Depth of Inlet Level	Effluent type	Recommended pumping	station	Our advice
(IL)	Emdent type	Model	Page	Our advice
1200 or 1700 mm	Treated or raw	STAR	26	Dayle athered and for
	waste water	1000	28	Perfectly adapted for housing estates 2 ILs available, PUE model
> 1730 mm up to 3820 mm	Treated or raw	STAR	30	With integrated valve chamber, PURE model
	waste water	1200 R	32	PURE model
> 1700 mm up to 5200 mm	Treated or raw	SRT	34	Ideal for deep inlet levels,
	waste water	10	36	PUP model
> 1700 mm up to 5200 mm	Treated or raw		38	With exterior valve chamber,
	waste water	SRT 10	40	PURP model







Pumping stations for **private** homes

 Star 150 1 tripod pump
 p. 12-13

 Star 700 and 710 1 tripod pump
 p. 14-15

 Star 700 and 710 1 pumps on foot brackets
 p. 16-17

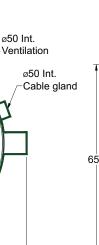
STAR₁₅₀ 1 tripod pump







753





Use

- Adapted for waste water lifting or for water with low particle content (posttreatment) from a private home.
- Designed for inground installation outside the building.

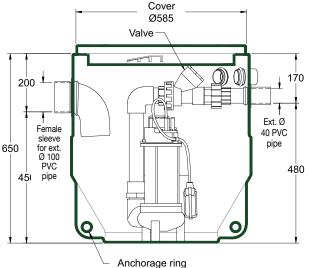


Design

- Polyethylene corrosion-proof tank.
- Tilted bottom for better sludge discharge and reduced H2S formation.
- 2 anchorage rings.
- Usable sub-inlet volume: 125 L.
- Quarter-turn cover closure with 1-nut lock for improved safety.
- Female PVC bonding entry sleeve for exterior Ø 100 PVC pipe.
- Exterior Ø 40 pressure outlet pipe.
- Female PVC ventilation sleeve for exterior Ø 50 PVC pipe.
- Female PVC cable gland sleeve with stopper exterior Ø 50 PVC pipe.

Interior equipment

- 1 230 V single-phase submerged pump: Feka 600 model (see opposite),
- PN16 PVC pressure discharge pipe,
- Dn32 PVC non-return ball valve.

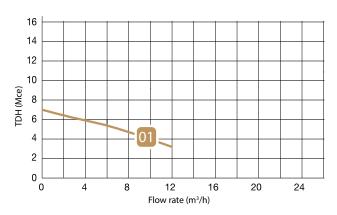






Model selection

Based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 9 to select the model or to page 45 to calculate the flow rate and TDH.



Options



Technical data and features

Reference	Curve/ pump No.	Pump type	Flow area (mm)	Ø Inlet (mm)	Ø Outlet (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Unit weight (kg)
PS01F101M	01	FEKA 600 M Auto	25	for ext. Ø 100 PVC pipe	ext. Ø 40 PVC pipe	4.3	230 V Single	0.55	18

STAR_{700 and} 710 l tripod pump







Use

- Adapted for waste water lifting or for water with low particle content (posttreatment) from a private home.
- Designed for inground installation outside the building.

Design

- Polyethylene corrosion-proof tank.
- Tilted bottom for better sludge discharge and reduced H2S formation.
- 3 anchorage rings,
- Usable sub-inlet volume: 150 L,
- Quarter-turn cover closure with 1-nut lock for improved safety.
- Female PVC bonding entry sleeve for exterior Ø 100 PVC pipe.
- Exterior Ø 40 or Ø 63 PVC pressure outlet
- Female PVC ventilation sleeve for exterior Ø 50 PVC pipe,
- Female PVC cable gland sleeve with stopper exterior Ø 50 PVC pipe.

IL Star 700: Standard 800 mm

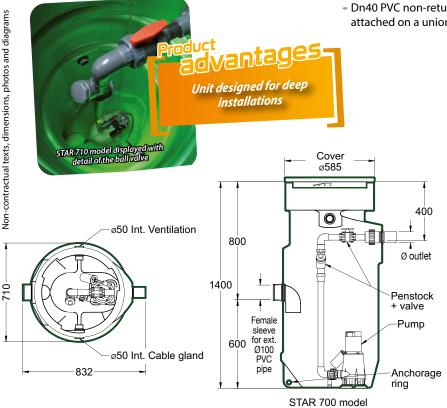


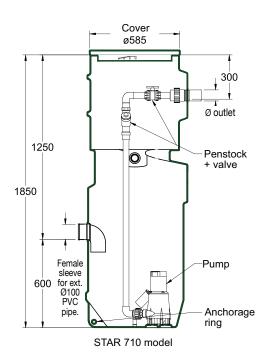


Upon request from 1050 to 1350 mm

Interior equipment

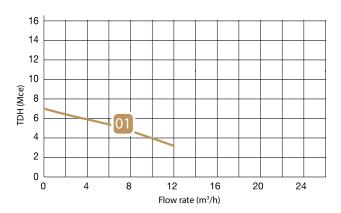
- 1 submerged pump,
- PN16 PVC pressure discharge pipe,
- Dn32 PVC non-return ball valve and Dn32 PVC ball valve attached on a union for pump no. 1,
- Dn40 PVC non-return ball valve and Dn40 PVC ball valve attached on a union for pump no.

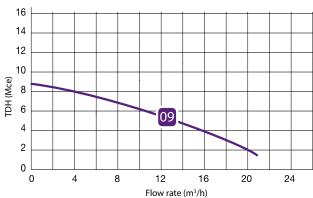




Model selection based on flow rate and Total Head (TDH).

If you do not know which one to select, refer to page 9 to select the model or to page 45 to calculate the flow rate and TDH.





The pump

230 V single-phase

Integrated float. Construction:

• FEKA 600M Auto: Pump housing, Vortex wheel and polymer engine cover,

• SEMISOM 290M Auto: Pump housing, cast-iron Vortex wheel, stainless steel engine cover,

Protection: IP68, insulatio class F.,

Temperature of liquids:

Feka 600: +35°C max.; Semisom 290M: +50°C max.

WATER WITH LOW PARTICLE CONTENT AFTER SEPTIC TANK

Flow area: 25 mm. Discharge: 1"1/4. Power: 0.55 Kw. Amperage: 4.3 A.

Connection only with 230 V outlet + earthing. Equipped with a 5-metre cable.

Weight: 7.2 kg.

(01) FEKA 600M Auto



09 SEMISOM 290M Auto

Options



Drilling kit

KITP100

CP03

Complete kit with 1 hole saw, 1 seal and 1 stopper. Dn100. For plugging the standard inlet and drilling another Dn100 inlet of your own choosing.



Polyethylene extensions

Fixed height 200 mm

PLA13555 PLA13556 Non-contractual texts, dimensions, photos and diagrams

Never stack 2 extensions on top of each other. The unit should be installed as shallow as possible to make its servicing easier and avoid ground overload on the tank,



Alarm

and control box

Use with the RB10 float ball For 5A pump max.

0

See detailed description page 47

Sealed connection kit IP68 during 24 hrs. under 2 m of v

IP68 during 24 hrs. under 2 m of water. For pulling out the pumps or level regulators from the pumping station with pulling out the sheath cables.

 Single-phase and triple-phase pumps from this catalogue

14871

Level regulators...

14532

Caution: a cabled connection kit needs to be installed

Technical data and features

STAR 700 Ht. 1400 mm	Station weight (kg)	STAR 710 Ht. 1800 mm	Station weight (kg)	Bend/ pump No.	Pump type	Flow area (mm)	ø Inlet (mm)	Ø Outlet (mm)	Amperage (amps)	Voltage (volts)	Power (kW)
PS07F101M	43	PS06F101M	50	01	FEKA 600 M Auto	25	for ext. Ø100	ext. Ø40 PVC pipe	4.3	230 V	0.55
PS07F109M	50	PS06F109M	57	09	SEMISOM 290 M Auto	50	PVC pipe	ext. Ø63 PVC pipe	4.2	Single	0.55

STAR_{700 and} 710 l pump on a foot bracket





Use

- Adapted for waste water lifting or for water with low particle content (post-treatment) from a private home.
- Designed for inground installation outside the building.

Design

- Polyethylene corrosion-proof tank,
- Tilted bottom for better sludge discharge and reduced H2S,
- 3 anchorage rings,
- Usable sub-inlet volume: 150 L,
- Quarter-turn turn cover closure with 1-nut locking for improved safety,
- Female PVC bonding entry sleeve for exterior Ø 100 PVC pipe.
- Exterior Ø 40 or 63 PVC pressure outlet pipe,
- Female PVC ventilation sleeve for exterior Ø 50 PVC pipe,
- Female PVC cable gland sleeve with stopper exterior Ø 50 PVC pipe.

IL Star 700: Standard 800 mm **Upon request**

from 600 to 900 mm

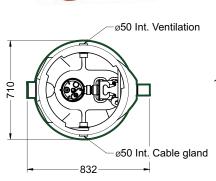


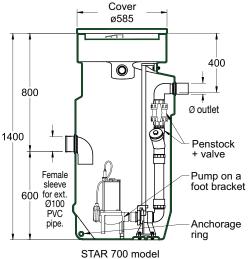
Upon request from 1050 to 1350 mm

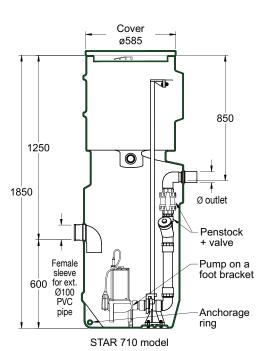
Interior equipment

- 1 submerged pump,
- Foot bracket system with composite guiding bars for easier pump installation (Feka 600M auto: stainless steel guiding bars),
- PN16 PVC pressure discharge pipe,
- Dn32 PVC non-return ball valve and Dn32 PVC ball valve attached on unions for pump no. 1,
- Dn50 cast-iron non-return ball valve and Dn50 PVC ball valve attached on unions for pumps no 9 and 4.







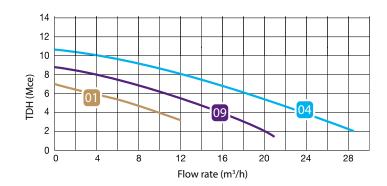




Non-contractual texts, dimensions, photos and diagrams

Model selection based on flow rate and Total Head (TDH).

If you do not know which one to select, refer to page 9 to select the model or to page 45 to calculate the flow rate and TDH



The pump

230 V single-phase. Integrated float.

Construction: pump housing, cast-iron Vortex wheel and stainless steel engine cover (except FEKA 600M Auto: unit made out of polymer),

Protection: IP68, insulation class F.,

Temperature of liquids: Feka 600:

+35°C max.; Semisom 290 and 490 M Auto: +50°C max.











SEMISOM 490M Auto

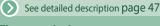
Options



Alarm and control box

Install the RB10 float switch For 5A pump max. (not adapted for Semisom 490M Auto).







RB10



Drilling kit

KITP100 Complete kit with 1 hole saw, 1 seal and

Dn100. For plugging the standard inlet and drilling another Dn100 inlet of your own choosing.



Polyethylene extensions

Fixed height 200 mm.

Fixed height 400 mm. PLA13555 PLA13556 Never stack 2 extensions

on top of each other. The unit should be installed as shallow as possible to make its servicing easier and avoid ground overload on the tank.

Sealed connection kit

IP68 for 24 hrs. under 2 metres of water. For pulling out the pumps or level regulators from the pumping station with pulling out the sheath cables.

 Single-phase and triple-phase pumps from this catalogue.

14871

Non-contractual texts, dimensions, photos and diagrams

Level regulators

14532

Caution: a cabled connection kit needs to be installed.

Technical data and features

STAR 700 Ht. 1400 mm	Station weight (kg)	STAR 710 Ht. 1800 mm	Station weight (kg)	Curve/ pump No.	Pump type	Flow area (mm)	ø Inlet (mm)	Ø Out- let (mm)	Amperage (amps)	Voltage (volts)	Power (kW)
PU07F101M	40	PU06F101M	47		FEKA 600 M Auto	25	for ext. Ø	Ext. Ø 40 PVC pipe	4.3		0.55
PU07F109M	46	PU06F109M	53	09	SEMISOM 290 M Auto	50	100 PVC	Ext. Ø 63	4.2	230 V Single	0.55
PU07F104M	67	PU06F104M	74	04	SEMISOM 490 M Auto	50	PVC pipe		7.3		1.1





Pumping station for **small residential blocks**

Star 900 1 Dn65 pump on foot brackets ____ p.20-21 Star 900 2 Dn50 pumps on foot brackets ___ p.22-23



Use

- Adapted for particle-laden water lifting in small residential blocks
- Designed for inground installation outside the building.

Design

- Polyethylene corrosion-proof tank with anchorage ring,
- Usable sub-inlet volume: 350 L,
- 1/4 turn cover closure with 1-bolt locking for improved

IL HT.1500: Standard 900 mm

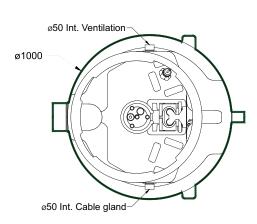
Upon request

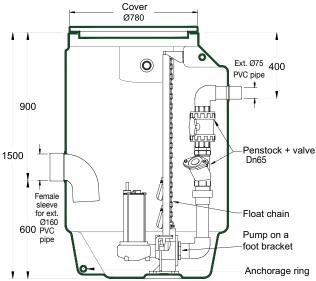
from 400 to 900 mm

- Female PVC bonding entry sleeve for exterior Ø 160 PVC pipe,
- Exterior Ø 75 PVC pressure outlet pipe.
- Female PVC ventilation sleeve for exterior Ø 50 PVC
- Female PVC cable gland sleeve with stopper exterior Ø 50 PVC pipe.

Equipment

- 1 submerged pump with its starter box
- Cast-iron foot bracket system with stainless steel guiding bars (easier pump installation),
- PN16 PVC pressure discharge pipe,
- Dn65 PVC non-return ball valve and Dn65 PVC ball valve attached on unions,
- 1 alarm float.





Total weight: 150 kg.



ref. PU15F103M

SMALL RESIDENTIAL BLOCK

STAR₉₀₀





230 V single-phase or 400 V triple-phase

Model with large flow area.

Construction: pump housing and cast-iron Vortex wheel. Stainless steel engine cover and tie rods

Protection: IP68, insulation class F.

Temperature of liquids:

+50°C max

Use: liquid with large particle content.

Flow area: 65 mm.

Discharge 2" 1/2.

Power 1.5 Kw.

Amperage: 12 A (230 V single-phase) or 4.6 A (400 V triple-phase)

Equipped with a 10-metre cable and 2 wires for isotherm

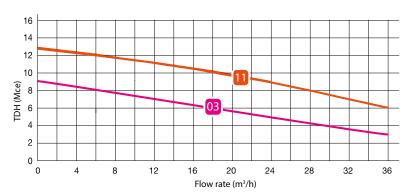
Weight 21 kg.

03 SEMISOM 650M or T

11) SEMISOM 650H M or T

Model selection based on flow rate and Total

Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.



Delivered with



400 V triple-phase pump

Protection and starter box with alarm.

CP01RS

احم

Protection and control box:

Protect the pump motor from overcurrents and blockages.

Technical features

- 400-volt triple-phase.
- IP55 watertightness.
- Plug-in electronic card.
- On/Off switch, sound alarm, power indicator light, mains indicator light, trip indicator light.
- Alarm transfer terminal block.
- Terminal block for connecting alarm regulator.
- Power coupling with a protective/two-pole or three-pole sectioning device, EN 60204 standard.
- Volume: 250 L x 120 D x 180 H mm.
- Force start.

OR

230 V single-phase pump

Protective and starter box with capacitors and alarm.

CD650-EVOL

Use

 Sealed protection and control box: it protects the pump motor from overcurrents, overheating and blockages.

Technical features

- 230 volt single-phase.
- IP55 watertightness.
- On/Off switch, power indicator light, mains indicator light, fault indicator light.
- Terminal block for connecting alarm regulator, with relays in case of main float failure.
- Power coupling with two-pole or three-pole protection device, EN 60204 standard.
- Volume: 230 L x 130 D x 300 H mm.

Single-phase references	Curve/ pump no.	Pump type
PU15F103M	03	SEMISOM 650 M
PU15F111M	11	SEMISOM 650H M

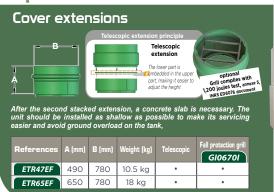
Three-phase references	Curve/ pump no.	Pump type
PU15F103T	03	SEMISOM 650 M
PU15F111T	11	SEMISOM 650H T



Important

Our boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.

Options



Cabinet with base for exterior installation

In polyester 540 L x 520 H x 240 D m + 580 mm base height for installing a 1- or 2-pump electrical box

CP510



STAR900 2 Dn50 pumps on foot brackets





Use

- Adapted for water lifting in small residential
- Designed for inground installation outside the building.

IL HT.1000: 400 mm IL HT.1500:

Standard 900 mm

Upon request

from 400 to 900 mm

Design

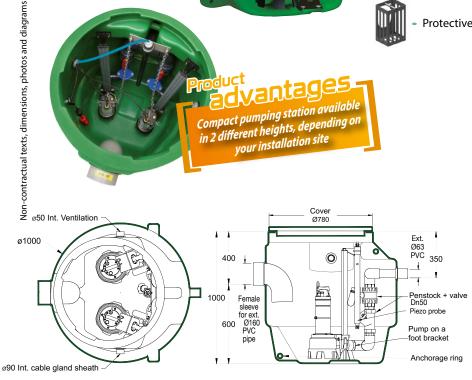
- Polyethylene corrosion-proof tank with anchorage ring,
- Usable sub-inlet volume: 350 L,
- Quarter-turn cover closure with 1-nut locking for improved safety,
- Female PVC bonding entry sleeve for exterior Ø 160 PVC pipe.
- Exterior Ø 63 PVC pressure outlet pipe,
- Female PVC ventilation sleeve for exterior Ø 50 PVC pipe,
- Ø 76/90 TPC cable gland sheath.

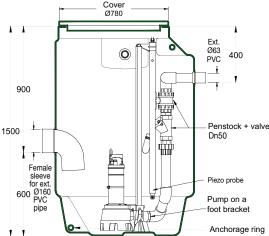
Interior equipment

- 2 submerged pumps,
- Cast-iron foot bracket system with composite guiding bars for easier pump installation,
- PN16 PVC pressure discharge pipes,
- 2 PVC non-return ball valves and 2 Dn50 PVC ball valves attached on unions,
- 1 alarm float (10-metre cable),
- 1 stainless steel piezo probe attached to a chain with counterweight (10-metre cable),
- SRI protection and control box.

Protective, solid-waste basket.









16

14

12

10

6

4

2

TDH (Mce) 8

Model selection based on flow rate and Total Head

(TDH). If you do not know which one to select, refer to page 45 to

09

20

Flow rate (m³/h)

calculate the flow rate and TDH.

STAR₉₀₀

SMALL RESIDENTIAL BLOCK

The box and the probe

Technical features

- 230 Volt single-phase or 400 volt four-phase + neutral mode.
- Automatic pump starts depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per
- Dry contact for alarm transfer.
- Volume:

278 L x 130 D x 378 H mm



For more info, see page 46

The pumps

230 V single-phase with capacitor integrated into the pump for models 290M and 490M.

Capacitors integrated into the box for the model 590M.

Or 400 V three-phase pumps Construction:

pump housing and cast-iron Vortex wheel, steel engine cover,

Protection: IP68, insulation class F.,

Use: particle-laden water,

Flow area: 50 mm,

Temperature of liquids:

+50°C max.

Equipped with a 10-metre cable.









12





32

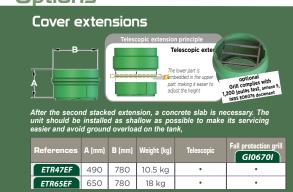
36

17

SEMISOM 590M or T

STAR 900 Ht. 1000 mm	Unit weight (kg)	STAR 900 Ht. 1500 mm	Station weight (kg)	Curve/ pump No.	Pump type	Intensity (amps)	Voltage (volts)	Power (kW)		
PU10P209M	100	PU15P209M	124	124 09 -	SEMISOM 290 M	4.2	230 V Single	0.55		
PU10P209T	100	PU15P209T	124		124 09	SEMISOM 290 T	1.7	400 V Triple	0.55	
PU10P204M	105	PU15P204M	120	120	0.4	0.4	SEMISOM 490 M	7.3	230 V Single	1.1
PU10P204T	105	PU15P204T	129	04	SEMISOM 490 T	2.7	400 V Triple	1.1		
PU10P217M	107	PU15P217M	121	17	SEMISOM 590 M	10.5	230 V Single	1.5		
PU10P217T	107	PU15P217T	131	17	SEMISOM 590 T	4.1	400 V Triple	1.5		

Options





- 1 connection for 2 single-phase and triple-phase
- 1 connection for piezo probe
 To be installed in a manhole or in the unit





Cabinet with base for exterior installation CP510

In polyester 540 L x 520 H x 240 D mm +580 mm base height For installing a 1- or 2-pump electrical box

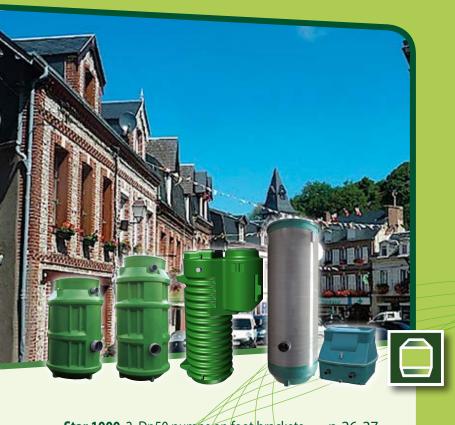


Anchoring kit

OSE73050 Composed of a tank attaching bracket and a welded steel mesh, the kit facilitates anchoring the tank in case of groundwater. Weight: 8.5 kg







Pumping stations for use in residential blocks

Star 1000 2 Dh50 pumps on foot brackets	p.26-27
Star 1000 2 Dn65 pumps on foot brackets	p.28-29
Star 1200R 2 Dn50 pumps on foot brackets with integrated valve chamber	p.30-31
Star 1200R 2 Dn65 pumps on foot brackets with integrated valve chamber	p.32-33
Srt 10 2 Dn50 pumps on foot brackets	p.34-35
Srt 10 2/Dn65 pumps on foot brackets	p.36-37
Srt 10 2 Dn50 pumps on foot brackets	20.20
with integrated valve chamber	p.38-39
Srt 10 2 Dn65 pumps on foot brackets	
with integrated valve chamber	p.40-41







Design

- Polyethylene corrosion-proof tank. Built with reinforced braces for better mechanical resistance.
- Usable sub-inlet volume: 640 L,
- Lockable non-slip cover for safe installation under landscaped areas.
- Female PVC sealing entry sleeve for exterior Ø 200 PVC pipe,
- Ext. Ø63 bonding PVC pressure outlet pipe,
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø 100 PVC pipe,
- 2 Ø 76/90 TPC cable gland sheaths,
- Handling straps for easy installation.

Interior equipment

- 2 submerged pumps,
- Composite foot bracket system and guiding bars made of composite material (2 m tall) or stainless steel (2.5 m tall): Easy pump installation,
- 2 Dn50 PVC discharge pipes,
- 2 PVC ball valves and 2 Dn50 cast-iron non-return ball valves attached on unions,
- 1 alarm float (10 m),

ø745 non-slip cover

- 1 piezo probe attached to a chain with a counterweight (10-metre cable),
- Polyethylene frame for holding the screen basket.
- Fall protection grill, stainless steel grill for 740 mm diameter polyethylene opening.





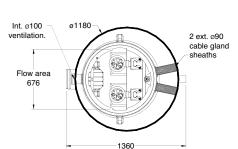
IL Star 1000, 2 metres tall:

Upon request from 800 to 1300 mm

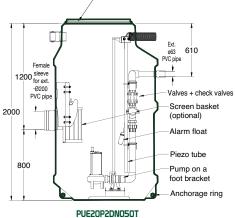
IL Star 1000, 2.5 meters tall: standard 1700 mm

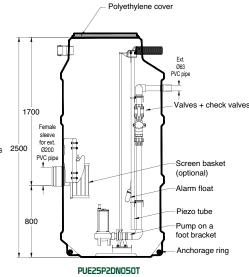


Upon request from 1300 to 1700 mm



PUE20P2DN050T





For our STAR 1000 models, selecting your pumping station is done in 3 steps:







Pump choice





Electrical box choice

Tank reference	Ø Inlet (mm)	Ø Outlet (mm)	Weight (kg)
PUE20P2DN050T	For ext. Ø 200	Ext. Ø 63	140
PUE25P2DN050T	PVC pipe	pressure PVC pipe	179

Pump reference	Curve/ pump No.	Flowarea (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference
PJS0590M	17	F0	10.5	230 V single	1.5	CSJ209
PJS0590T		50	4.1	400 V triple	1.5	C5J204



STAR_{1000 Dn50}



The pumps



230 v single-phase with capacitor integrated into the box or 400 V triple-phase.

Construction:

pump housing and cast-iron Vortex wheel, stainless steel engine cover,

Protection: IP68, insulation class F.

Temperature of liquids: +50°C max.,

Use: Particle-laden water.

Flow area: 50 mm.

Discharge: 2".

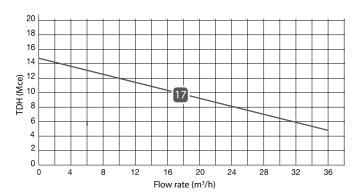
Equipped with a 10-metre cable and 2 wires for isotherm

Weight: 18.2 kg.

17 **PJS0590M** or **T**

Model selection based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45

to calculate the flow rate and TDH.



The box and the probe



Piezo probe (10-metre cable)



Technical features

- 230 Volt single-phase or 400 volt fourphase + neutral wiring.
- Automatic pump starts depending on the
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on
- For 230 V pumps: capacitor integrated into the box
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume:

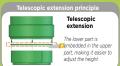
278 L x 130 D x 378 H mm

Options

For more info, see page 46







After the second stacked extension, a concrete slab is necessary. The unit should be installed as shallow as possible to make its servicing easier and avoid ground overload on the tank,

References	A (mm)	B (mm)	Weight (kg)	Telescopic	Fall protection grill GI06701
ETR47EF	490	780	10.5 kg	•	•
ETR65EF	650	780	18 kg	•	•



50 kg folding gallow

OS096

CP510

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace.

The gallow is moveable and can be folded up for easy transport. Weight 17 kg.



Aluminium screen basket

With handling chain. Basket dimensions:

245 L x 215 D x 400 H mm. Weight: 2.9 kg. **OS530**

Cabinet with base for exterior installation



In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height For installing a 1- or 2-pump electrical box



1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,

1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us





Anchoring kit

Composed of a tank attaching bracket and a welded steel mesh, the kit facilitates anchoring the tank amid











Design

- Polyethylene corrosion-proof tank. Built with reinforced braces for better mechanical resistance,
- Usable sub-inlet volume: 640 L,
- Lockable non-slip cover for safe installation under landscaped areas,
- Female PVC sealing entry sleeve for exterior Ø 200 PVC pipe,
- Ext. Ø 75 bonding PVC pressure outlet pipe,
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø 100 PVC
- 2 Ø 76/90 TPC cable gland sheaths,
- Handling straps for easy installation.

Interior equipment

- 2 submerged pumps,
- Cast-iron foot bracket system and stainless steel guiding bars (easier pump installation),
- 2 Dn65 PVC discharge pipes,
- 2 PVC ball valves and 2 Dn65 cast-iron non-return ball valves attached on unions,
- 1 alarm float (10 m),
- 1 piezo probe attached to a chain with a counterweight (10-metre cable),
- Polyethylene frame for holding the screen basket.
- Fall protection grill, stainless steel grill for 740 mm diameter polyethylene opening.





Upon request from 800 to 1300 mm

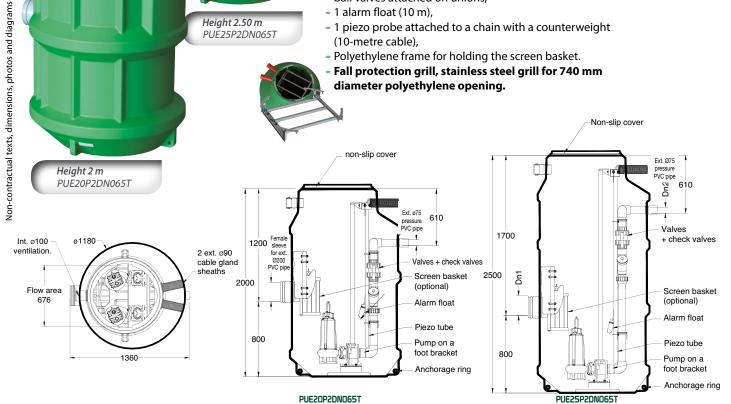
IL Star 1000, 2.5 meters tall: standard 1700 mm



Upon request from 1300 to 1700 mm

Ext. Ø75

Non-slip cover



non-slip cover

For our STAR 1000 models, selecting your pumping station is done in **3** steps:



Tank choice





PUE25P2DN065T

Pump choice





Electrical box

Tank reference	Ø Inlet (mm)	Ø Outlet (mm)	Weight (kg)	
PUE20P2DN065T	For ext. Ø	Ext. Ø 75	168	
PUE25P2DN065T	200 PVC pipe	PVC pressure pipe	207	

	•		•			Ciloi	
Pump reference	Curve/ pump No.	Flowarea (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference	
PJS0650T	03	65	4.6		1.5	CSJ204	
PJS0650HT	11	65	4.6	400 V	1.5	CSJ204	
PJS1000/50T	07	50	5.9 t	triple	triple	2.2	CSJ204
PJS0650M	03	65	12	230 V	1.5	CSJ209	
PJS0650HM	11	65	12	single	1.5	CSJ209	



Non-contractual texts, dimensions, photos and diagrams

The box and the probe

Technical features

- 230 Volt single-phase or 400 volt four-phase + neutral wiring.
- Automatic pump starts depending on the tank level.
- Automatic reverse at each start. - Sound and visual alarm on alarm
- float.
- Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.

278 L x 130 D x 378 H mm



Piezo probe

(10-metre

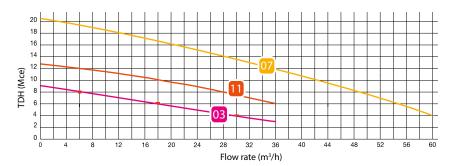
cable)

STAR1000 Dn65



Model selection

based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.



For more info, see page 46

The pumps 230 V single-phase

or 400 V triple-phase

Construction:

cast-iron pump housing and steel engine cover,

Temperature of liquids:

+50°C max.,

Protection: IP68, insulation class F.,

Use: particle-laden liquid,

Discharge: 2" 1/2,

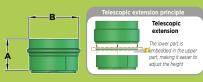
Equipped with a 10-metre cable and 2 wires for isotherm





Options





After the second stacked extension, a concrete slab is necessary. The unit should be installed as shallow as possible to make its servicing easier and avoid ground overload on the tank,

References	A (mm)	B (mm)	Weight (kg)	Telescopic	Fall protection grill GI06701
ETR47EF	490	780	10.5 kg	•	•
ETR65EF	650	780	18 kg	•	•



50 kg folding gallow Conforming with machine directive 2006/42/EC. Declaration of conformity upon delivery. Suitability for use assessment to

OS096

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow

The gallow is moveable and can be

folded up for easy transport. Weight 17 kg.

Aluminium screen basket

With handling chain. Basket dimensions:

245 L x 215 D x 400 H mm. Weight: 2.9 kg. **OS530**

Cabinet with base for exterior installation

CP510

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

For installing a 1- or 2-pump electrical box

Cable extension kit including:

- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- 1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us



Anchoring kit 4 steel components

OSE73060 Composed of a tank attaching bracket

and a welded steel mesh, the kit facilitates anchoring the tankamidgroundwater. Weight:





Non-contractual texts, dimensions, photos and diagrams



STAR1200R Dn50 ² pumps on foot brackets, with valve chamber





Design

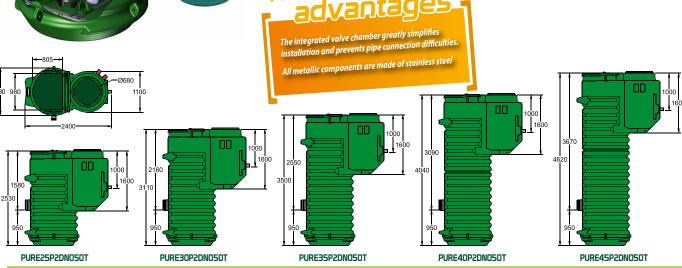
- High mechanical resistance polyethylene, corrosion-proof tank,
- Integrated polyethylene valve chamber,
- Usable sub-inlet volume: 870 L,
- 1 lockable, hinged, polyester cover with cover stay,
- 1 cover, 6800 mm diameter, with quarter-turn closure and locking screw,
- Female PVC sealing entry sleeve for exterior Ø 200 PVC pipe,
- Ext. Ø 63 PVC bonding pressure outlet pipe,
- Female Ø 100 PVC sealing ventilation sleeve with stopper,
- 2 Ø 76/90 TPC cable gland sheaths,
- Handling straps for easy installation.

Interior equipment

- 2 submerged pumps,
- Composite foot bracket system and stainless steel guiding bars: easier pump installation,
- 2 certified pump hoisting chains
- 2 interior Ø 50 PVC pressure discharge pipes.
- 1 stainless steel support (for screen baskets 2.5 m to 3.5 m tall),
- 1 piezo probe (10-metre cable) and 1 alarm float (10-metre cable) attached to a chain with counterweight,

> Chamber-specific equipment:

- 2 PVC ball valves and 2 int. Dn50 cast-iron non-return ball valves, all attached on 3 unions
- 1 PVC U-bend connection.
- Fall protection grill for the lifting well, safety guarantee during maintenance operations. Independent 304 stainless steel bars.





For our STAR 1200R models, selecting your pumping station is done in **3** steps:





Pump choice





Electrical box choice

Tank reference	Weight (kg)	Ø Inlet (mm)	Ø Outlet (mm)		
PURE25P2DN050T	260				
PURE30P2DN050T	290	Female	Ext. Ø 63 PVC bonding		
PURE35P2DN050T	310	sleeve for ext. Ø 200	pressure		
PURE40P2DN050T	345	PVC pipe	outlet pipe		
PURE45P2DN050T	376				

Pump reference	Curve/ pump No.	Flow area (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference
PJS0590M	17	50	10.5	230 V single	1.5	CSJ209
PJS0590T		30	4.1	400 V triple	1.5	CSJ204



STAR_{1200R Dn50}



The pumps



230 v single-phase with capacitor integrated into the box or 400 V triple-phase.

Construction:

pump housing and cast-iron Vortex wheel, stainless steel engine cover,

Protection: IP68, insulation class F. **Temperature of liquids:** +50°C max.,

Use: Particle-laden water.

Flow area: 50 mm.

Discharge: 2".

Equipped with a 10-metre cable and **2 wires for isotherm**

Weight: 18.2 kg.

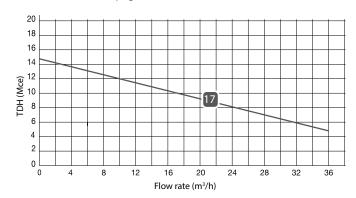
[17]

17) PJS0590M or T

SEMISOM 59

Model selection

based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.



The box and the probe



Piezo probe (10-metre cable)



- 230 pha

- phase + neutral wiring.Automatic pump starts depending on
- Automatic pump starts depending of the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on pumps.

Technical features

- 230 Volt single-phase or 400 volt four- On/Off indicator display per pump.
 - Dry contact for alarm transfer.
 - Volume:

278 L x 130 D x 378 H mm

Options

For more info.

see page 46



Screen basket

on support

With handling chain.
Basket dimensions:

Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.

OS590
For units 2.5 m to 3.5 m tall

OS595



Conforming with machine directive 2006/42/EC. Declaration of conformity up delivery. Suitability for use assessment to performed for permanent installation

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101

OSE73050



Guiding bar-mounted aluminium screen basket

With handling chain. Basket dimensions:

For units 4 m to 4.5 m tall

Width 270 mm x Depth 120 mm x Height 400 mm 4.9 kg.

Cabinet with base for exterior installation

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

For installing a 1- or 2-pump electrical box



Anchoring kit

Components made up of a tank attaching bracket and welded steel mesh. This kit facilitates anchoring the tank amid

groundwater.

2 steel components for the tank

1 steel component for the valve chamber. Unit weight: 8.5 kg.

Cable extension kit including:

- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- 1 connection for piezo probe

Contact Us







Non-contractual texts, dimensions, photos and diagrams







Design

- High mechanical resistance polyethylene, corrosion-proof tank,
- Integrated polyethylene valve chamber,
- Usable sub-inlet volume: 870 L,
- 1 lockable, hinged, polyester cover, with cover stay,
- 1 cover, 6800 mm diameter, with quarter-turn closure and locking screw,
- Female PVC sealing entry sleeve for exterior Ø 200 PVC pipe,
- Ext. Ø 75 PVC bonding pressure outlet pipe,
- Female Ø 100 PVC sealing ventilation sleeve with stopper,
- 2 Ø 76/90 TPC cable gland sheaths,
- Handling straps for easy installation.

Interior equipment

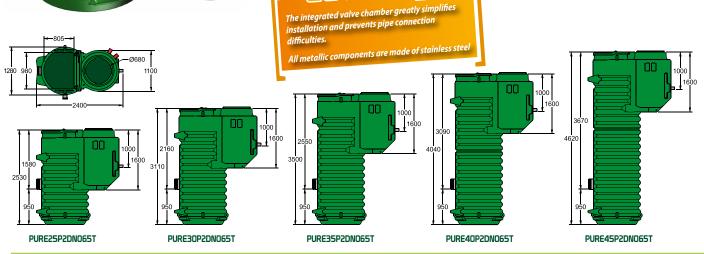
- 2 submerged pumps,
- Cast-iron bracket system and stainless steel guiding bars: easier pump installation,
- 2 certified pump hoisting chains
- 2 interior Ø 63 PVC pressure discharge pipes.
- 1 stainless steel support (for screen baskets 2.5 m to 3.5 m tall),
- 1 piezo probe (10-metre cable) and 1 alarm float (10-metre cable) attached to a chain with counterweight,

> Chamber-specific equipment:

- 2 PVC ball valves and 2 int. Dn65 cast-iron non-return ball valves, all attached on 3 unions
- 1 PVC U-bend connection.

Product

 Fall protection grill for the lifting well, safety guarantee during maintenance operations. Independent 304 stainless steel bars.





For our STAR 1200R models, selecting your pumping station is done in **3 steps**:







Pump choice





Electrical box choice

Tank reference	Weight (kg)	Ø Inlet (mm)	Ø Outlet (mm)		
PURE25P2DN065T	283				
PURE30P2DN065T	314	Female	Ext. Ø 75 PVC bond-		
PURE35P2DN065T	336	sleeve for ext. Ø 200	ing pressure		
PURE40P2DN065T	373	PVC pipe	outlet pipe		
PURE45P2DN065T	403				

	Pump reference	Curve/ pump No.	Flowarea (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference		
	PJS0650T	03	65	4.6	Triple	1.5	CSJ204		
	PJS0650HT	11	65	4.6	400 V	1.5	CSJ204		
	PJS1000/50T	07	50	5.9	single	2.2	CSJ204		
Ę									
ı	PJS0650M	03	65	12	Single	1.5	CSJ209		
	PJS0650HM	11	65	12	230 V single	230 V single	230 V single	1.5	CSJ209



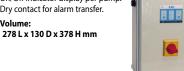
STAR_{1200R Dn65}



The box and the probe

Technical features

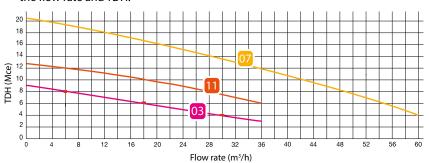
- 230 Volt single-phase or 400 volt four-phase + neutral wiring.
- Automatic pump starts depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume:



Piezo probe (10-metre

Model selection based on flow rate and Total Head

(TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.





The pumps

230 V single-phase or 400 V triple-phase

Construction:

cast-iron pump housing, steel engine cover.

Temperature of liquids:

+50°C max.,

Protection: IP68, insulation class F.,

Use: particle-laden liquid, Discharge: 2" 1/2,

Equipped with a 10-metre cable and 2 wires for isotherm



PJS0650M or T

PJS0650 H M or T



Options



Support-mounted aluminium screen basket

With handling chain. For units 2.5 m to 3.5 m tall

Basket dimensions: Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.



(CE)50 kg folding gallow

Conforming with machine directive 2006/42/EC. Declaration of conformity in delivery suitability for use assessment performed for a second conformity.

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101

CP510



Guiding bar-mounted aluminium screen basket

Cable extension kit including:

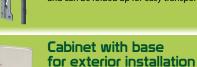
pumps and 1 alarm float,

1 connection for piezo probe.

With handling chain. For units 4 m to 4.5 m tall

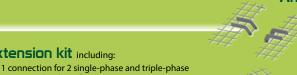
OS595

Width 270 mm x Depth 120 mm x Height 400 mm 4.9 kg.



In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

For installing a 1- or 2-pump electrical box



Anchoring kit

OSE73050

Components made up of a tank attaching bracket and welded steel mesh. This kit facilitates anchoring the tank amid groundwater.

2 steel components for the tank.

1 steel component for the valve chamber. Unit weight: 8.5 kg.

To be installed in a manhole or in the unit Contact Us







Non-contractual texts, dimensions, photos and diagrams



SRT10 2 pumps on foot brackets, Dn50



IL

>2200 mm,

up to 5200 mm

Commissioning:

contact us

screen

support-mounted



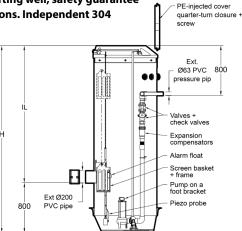
Design

- High mechanical resistance polyester, corrosion-proof tank,
- Usable sub-inlet volume: 566 L,
- 1 polyethylene baseplate for round cover
- 1 D740 polyester cover with seal and quarterturn opening /closing with locking screw.
- Ext. Ø 200 PVC pipe inlet - delivered with flexible adaptation sleeve
- Ext. Ø 63 PVC bonding pressure outlet pipe,
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø 100 PVC pipe,
- 2 Ø 76/90 TPC cable gland sheaths,
- Lift loops
- Other dimensions upon request. Contact our design office.

Interior equipment

- 2 submerged pumps,
- Composite foot bracket system and stainless steel guiding bars (easier pump installations),
- 2 Dn50 PVC discharge pipes,
- 2 PVC valves and 2 cast-iron non-return ball valves Dn50 attached to expansion compensators
- 1 stainless steel brace (unit height ≤ 3.5 m) for screen basket
- 1 alarm float (10-metre cable),
- 1 piezo probe attached to a chain with counterweight (10-metre cable).

Fall protection grill for the lifting well, safety guarantee during maintenance operations. Independent 304 stainless steel bars.

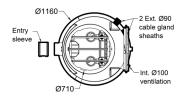






Displayed model

PUP30P2DN050T



For our SRT 10 models, selecting your pumping station is done in **3** steps:







Pump choice





Electrical box choice

	_				
Tank reference	H Height (mm)	Weight (kg)	(IL) (mm)	Ø Inlet (mm)	Ø Outlet (mm)
PUP30P2DN050T	3000	198	2200		Ext. Ø 63 PVC pres- sure pipe
PUP35P2DN050T	3500	216	2700		
PUP40P2DN050T	4000	234	3200	Ext. Ø	
PUP45P2DN050T	4500	251	3700	200 PVC	
PUP50P2DN050T	5000	269	4200	pipe.	
PUP55P2DN050T	5500	287	4700		
PUP60P2DN050T	6000	305	5200		

	_					
Pump reference	Curve/ pump No.	Flow area (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference
PJS0590M	17	50	10.5	230 V single	1.5	CSJ209
PJS0590T			4.1	400 V triple		CSJ204

Other Inlet Levels (IL) upon request: Contact our design office.





SRT₁₀ _{Dn50}

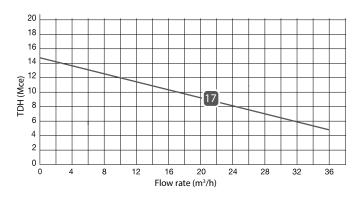


The pumps



Model selection

based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.



The box and the probe



Piezo probe (10-metre cable)



 230 Volt single-phase or 400 volt four-phase + neutral wiring.

Technical features

- Automatic pump start depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume:

278 L x 130 D x 378 H mm

Options

For more info, see page 46



Support-mounted aluminium screen basket (2)

For units 3 m and 3.5 m tall. With handling chain. Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.



50 kg (6) folding gallow

Conforming with machine directive. 2006/42/EC. Declaration of conformity upon delivery. Suitability for use assessment to performed for permanent installation

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101



Guiding bar-mounted aluminium screen basket (8)

with handling chain.

Width 280 mm x Depth 120 mm x Height 400 mm. Weight: 4.9 kg.

For units 4 m to 5 m tall For units 5 m to 6 m tall DS2001050A
DS2001070A

OS535

Cabinet with base for exterior installation

CP510

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

For installing a 1- or 2-pump electrical box

Cable extension kit including:

- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- 1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us





Non-contractual texts, dimensions, photos and diagrams



SRT10 ² pumps on foot brackets, Dn65



IL >2200 mm,

up to **5200 mm**

Commissioning:

contact us

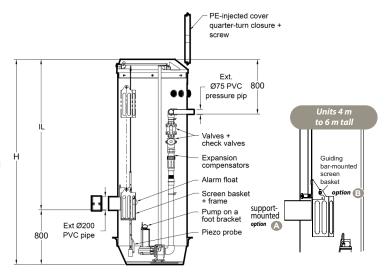


Design

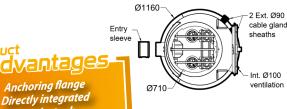
- High mechanical resistance polyester, corrosion-proof tank,
- Usable sub-inlet volume: 566 L,
- 1 polyethylene baseplate for round cover,
- D740 polyester cover with seal and quarter-turn opening / closing with locking screw.
- Ext ø200
- PVC pipe entrance delivered with flexible adaptation sleeve
- Ext. Ø 75 PVC bonding pressure outlet pipe,
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø 100 PVC pipe,
- 2 Ø 76/90 TPC cable gland sheaths,
- Lift loop
- Other dimensions upon request. Contact us.

Interior equipment

- 2 submerged pumps,
- Cast-iron bracket system and stainless steel guiding bars (easier pump installation),
- 2 Dn65 PVC discharge pipes,
- 2 PVC ball valves and 2 Dn65 cast-iron non-return ball valves attached to expansion compensators
- 1 stainless steel brace (unit height. \leq 3.5 m) for screen basket option,
- 1 alarm float (10-metre cable)
- 1 piezo probe attached to a chain with counterweight (10-metre cable).
- Fall protection grill for the lifting well, safety guarantee during maintenance operations. Independent 304 stainless steel bars.









For our SRT 10 models, selecting your pumping station is done in **3** steps:



Into the tank.











Electrical box choice

Tank reference	H Height (mm)	Weight (kg)	(IL) (mm)	Ø Inlet (mm)	Ø Outlet (mm)
PUP30P2DN065T	3000	251	2200	Ext. Ø 200 PVC pipe.	Ext. Ø 75 PVC pres- sure pipe
PUP35P2DN065T	3500	269	2700		
PUP40P2DN065T	4000	286	3200		
PUP45P2DN065T	4500	304	3700		
PUP50P2DN065T	5000	322	4200		
PUP55P2DN065T	5500	340	4700		
PUP60P2DN065T	6000	358	5200		

Pump reference	Curve/ pump No.	Flowarea (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference
PJS0650T	03	65	4.6	Triple	1.5	CSJ204
PJS0650HT	11	65	4.6	400 V	1.5	CSJ204
PJS1000/50T	07	50	5.9	single	2.2	CSJ204
PJS0650M	03	65	12	Single 230 V single	1.5	CSJ209
PJS0650HM	11	65	12			CSJ209

Other Inlet Levels (IL) upon request: Contact our design office.



SRT₁₀ Dn65



The box and the probe

Technical features

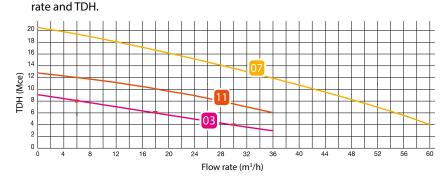
- 230 Volt single-phase or 400 volt four-phase + neutral wiring.
- Automatic pump start depending on the tank level.
- -Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume: 278 L x 130 D x 378 H mm



Piezo probe

cable)

Model selection based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow





For more info, see page 46

The pumps

230 V single-phase or 400 V triple-phase

or 400 V triple-pha

cast-iron pump housing and steel engine cover,

Temperature of liquids:

+50°C max.,

Protection: IP68, insulation class F..

Use: particle-laden liquid,

Discharge: 2" 1/2,

Equipped with a 10-metre cable and **2 wires for isotherm**



03 PJ50650M or T

SEMISOM 650 M or T

OS535





07

PJS1000/50T

SEMISOM 1000/50 T

Options



Support-mounted aluminium screen basket 🛆

For units 3 m and 3.5 m tall. With handling chain. Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.



50 kg (6) folding gallow

Conforming with machine directive. 2006/42/EC. Declaration of conformity upon delivery. Suitability for use assessment to performed for permanent installation

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101



Guiding bar-mounted aluminium screen basket (3)

with handling chain.

Width 280 mm x Depth 120 mm x Height 400 mm. Weight: 4.9 kg.

For units 4 m to 5 m tall For units 5 m to 6 m tall

DS2001050A
DS2001070A



Cabinet with base for exterior installation

CP510

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

For installing a 1- or 2-pump electrical box

Cable extension kit including:

- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- · 1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us







Non-contractual texts, dimensions, photos and diagrams





>2200 mm, up to 5200 mm





Easily serviced: Direct access to the unit's valves and check valves via the manhole cover

Design

- High mechanical resistance polyester, corrosionproof tank and valve chamber,
- Usable sub-inlet volume: 566 L,
- Polvethylene baseplate for round cover
- D740 polyethylene cover with quarter-turn closure with security screw for the tanks and valve chamber.
- Ext ø200 PVC pipe entrance – delivered with flexible adaptation sleeve,
- Ext. Ø 63 PVC bonding pressure outlet pipe,
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø100 PVC pipe,
- 2 Ø 76/90 TPC cable gland sheaths,
- Lift loops.
- Other dimensions upon request. Contact us.

Interior equipment

> Tank-specific equipment:

- -2 submerged pumps,
- Composite foot bracket system and stainless steel guiding bars (easierpump installation),
- 2 Dn50 PVC discharge pipes,
- 1 stainless steel brace (unit height. ≤ 3.5 m) for screen basket option,
- 1 alarm float (10-metre cable), and 1 piezo probe attached to chain with counterweight (10-metre cable).
- Fall protection grill for the lifting well, safety guarantee during maintenance operations. **Independent 304 stainless** steel bars.



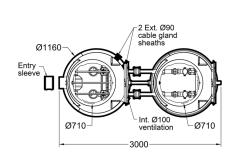
> Chamber-specific equipment:

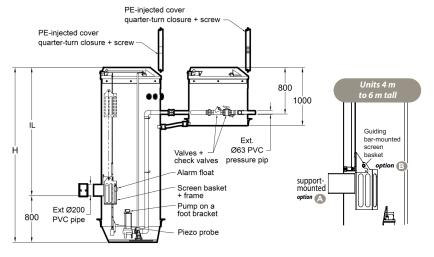
- 2 cast-iron adapter-fittings,
- 1 valve chamber/unit drip-return pipe,
- 2 Dn50 PVC ball valves and 2 cast-iron Dn50 nonreturn ball valves attached to unions.
- 1 PVC U-bend connection.



Commissioning:

contactus





For our SRT 10 models, selecting your pumping station is done in **3** steps:

Tank choice





Pump choice





Electrical box choice

Tank reference	H Height (mm)	Weight (kg)	(IL) (mm)	Ø Inlet (mm)	Ø Outlet (mm)
PURP30P2DN050T	3000	198	2200		
PURP35P2DN050T	3500	216	2700		
PURP40P2DN050T	4000	234	3200	Ext. Ø	Ext. Ø 63 PVC
PURP45P2DN050T	4500	251	3700	200 PVC	pres-
PURP50P2DN050T	5000	269	4200	pipe	sure pipe
PURP55P2DN050T	5500	287	4700		
PURP60P2DN050T	6000	305	5200		

	_					
Pump reference	Curve/ pump No.	Flow area(mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference
PJS0590M	17		10.5	230 V single	1.5	CSJ209
PJS0590T	17	50	4.1	400 V triple	1.5	CSJ204

Other Inlet Levels (IL) upon request: Contact our design office.

The pumps



230 v single-phase with capacitor integrated into the box or 400 V triple-phase.

Construction:

pump housing and cast-iron Vortex wheel, stainless steel engine cover,

Protection: IP68, insulation class F.

Temperature of liquids: +50°C max., Use: Particle-laden water.

Flow area: 50 mm

Discharge: 2".

Equipped with a 10-metre cable and **2 wires for isotherm**

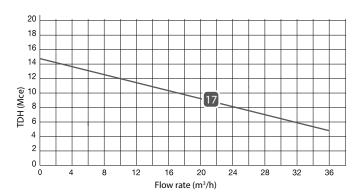
Weight: 18.2 kg.

(17) PJS0590M or T

SEMISOM 590

Model selection based on flow rate and Total

Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.



The box and the probe



Piezo probe (10-metre cable)



Technical features

- 230 Volt single-phase or 400 volt four-phase + neutral wiring.
- Automatic pump start depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.

OS535

- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume:

278 L x 130 D x 378 H mm

Options

For more info, see page 46



Support-mounted aluminium screen basket (a)

For units 3 m and 3.5 m tall. With handling chain. Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.



50 kg folding gallow

Conforming with machine directive 2006/42/EC. Declaration of conformity upon delivery. Suitability for use assessment to performed for permanent installation

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101



Guiding bar-mounted aluminium screen basket ®

with handling chain.

Width 280 mm x Depth 120 mm x Height 400 mm. Weight: 4.9 kg.

For units 4 m to 5 m tall For units 5 m to 6 m tall DS2001050A



Cabinet with base for exterior installation

CP510

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height
For installing a 1- or 2-pump electrical box



- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- 1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us





SRT10 2 pumps on foot brackets, Dn65 with valve chamber







Interior equipment

> Tank-specific equipment:

- 2 submerged pumps,
- Cast-iron foot bracket system and stainless steel guiding bars (easier pump installation),
- 2 Dn65 PVC discharge pipes,
- 1 stainless steel brace (unit height. ≤ 3.5 m) for screen basket option,
- 1 alarm float (10-metre cable), and 1 piezo probe attached to chain with counterweight (10-metre cable),
- Fall protection grill for the lifting well, safety guarantee during maintenance
- operations. Independent 304 stainless steel bars.



- 2 cast-iron adapter-fittings,
- 1 valve chamber/unit drip-return pipe,
- 2 PVC ball valves and 2 Dn65 cast-iron non-return ball valves attached on unions.
- 1 PVC U-bend connection.





Displayed model

PURP30P2DN065T



 Polyethylene baseplate for round cover D740 polyethylene cover with guarter-turn opening/ closure with security screw for the tanks and seal for

- High mechanical resistance polyester, corrosion-proof

the tank and valve chamber. Ext ø200

PVC pipe entrance – delivered with flexible adaptation Ext. Ø75 PVC bonding pressure outlet pipe,

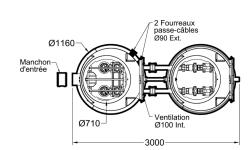
- Female Ø 100/117 PVC sealing ventilation sleeve with stopper for exterior Ø 100 PVC pipe,
- 2 Ø 76/90 TPC cable gland sheaths,
- Lift loops.

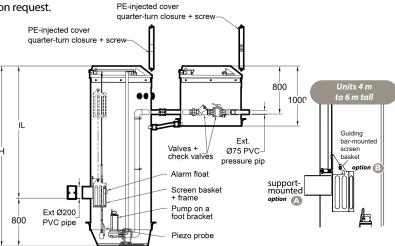
Design

tank and valve chamber,

Usable sub-inlet volume: 566 L,

- Other dimensions upon request. Contact us.







PUR PUR PUR PUR PUR **PURI**

For our SRT 10 models, selecting your pumping station is done in **3** steps:

Tank choice





Tank reference	H Height (mm)	Weight (kg)	(IL) (mm)	Ø Inlet (mm)	Ø Outlet (mm)
P30P2DN065T	3000	251	2200		
P35P2DN065T	3500	269	2700		Ext. Ø 75 PVC pressure
P40P2DN065T	4000	286	3200	Ext. Ø	
P45P2DN065T	4500	304	3700	200 PVC	
P50P2DN065T	5000	322	4200	pipe	pipe
P55P2DN065T	5500	340	4700		

358 5200

Pump choice





Electrical box choice

Pump reference	Curve/ pump No.	Flowarea (mm)	Amperage (amps)	Voltage (volts)	Power (kW)	Box reference		
PJS0650T	03	65	4.6	Triple	1.5	CSJ204		
PJS0650HT	11	65	4.6	400 V single	400 V		1.5	CSJ204
PJS1000/50T	07	50	5.9		2.2	CSJ204		
PJS0650M	03	65	12	Single 230 V single	Single	Single	1.5	CSJ209
PJS0650HM	11	65	12		1.5	CSJ209		
Other ledt Levels (II) upon yourset. Contact our design office								

Other Inlet Levels (IL) upon request: Contact our design office.



6000

PURP60P2DN065T

The box and the probe

Technical features

- 230 Volt single-phase or 400 volt four-phase + neutral wiring.
- Automatic pump start depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Volume:
 278 L x 130 D x 378 H mm



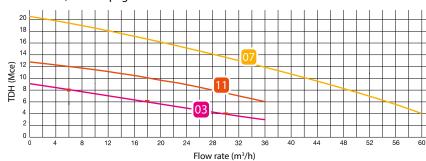
Piezo probe

(10-metre

cable)

Model selection

based on flow rate and Total Head (TDH). If you do not know which one to select, refer to page 45 to calculate the flow rate and TDH.





For more info, see page 46

The pumps

230 V single-phase or 400 V triple-phase

Construction:

cast-iron pump housing and steel engine cover,

Temperature of liquids:

+50°C max.,

Protection: IP68, insulation class F.,

Use: particle-laden liquid,

Discharge: 2" 1/2,

Equipped with a 10-metre cable and **2 wires for isotherm**





SEMISOM 650 M or T

OS535





07

PJS1000/50T

SEMISOM 1000/50 T

Options



Support-mounted aluminium screen basket (2)

For units 3 m and 3.5 m tall. With handling chain. Width 245 mm x Depth 215 mm x Height 400 mm. Weight 2.9 kg.



50 kg folding gallow

Conforming with machine directive 2006/42/EC. Declaration of conformity upon delivery. Suitability for use assessment to performed for permanent installation

50 kg, galvanised steel folding gallow with hoist and galvanised steel gallow brace. The gallow is moveable and can be folded up for easy transport (weight 17 kg).

OS101

CP510



Guiding bar-mounted aluminium screen basket (3)

with handling chain.

Width 280 mm x Depth 120 mm x Height 400 mm. Weight: 4.9 kg.

For units 4 m to 5 m tall For units 5 m to 6 m tall DS2001050A



Cabinet with base for exterior installation

In polyester. Dimensions: 540 L x 520 H x 240 D mm + 580 mm base height

580 mm base height For installing a 1- or 2-pump electrical box

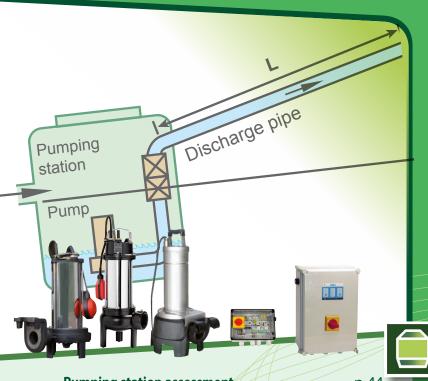


- 1 connection for 2 single-phase and triple-phase pumps and 1 alarm float,
- · 1 connection for piezo probe. To be installed in a manhole or in the unit

Contact Us







p.44 **Pumping station assessment** Calculation of Total Head (TDH) p.45 **Electrical box** for 2 pumps p.46 **Electrical box** for 1 pump___ p.47 Installations: Star 150, 700 and 710: exterior installation under landscaped areas_ p. 48 Star 900: exterior installation under concrete slabs_ exterior installation under landscaped areas _ Star 1000: exterior installation under landscaped areas ___ _ p. 50 Star 1200R: exterior installation under landscaped areas _____p. 51 **Srt 10m ancillary valve chamber:** exterior installation under landscaped areas p. 52 **Srt 10:** exterior installation in hydromorphic ground p. 53 unit commissioning, maintenance operations p. 54-55 Standards and CE marking p. 56 Techneau equipment returns p. 57

Lifting
the technical
guide



Pumping station assessment

Installing a pumping station requires a specific technical assessment. We use the form to be filled out below, in addition to a computer programme that we've developed, to very quickly define the features of your future pumping station.

To respond precisely to your needs, please scan this page, fill it out and return it to us, by email to **info@techneau.com** and find this questionnaire online on our website **www.techneau.com**, under the "water pumping" page.

Date:	Study Call for tenders Project			
Project reference: City/Town of the work site:	specs provided? yes no			
Will the pumping station be transferred back to a water treatment contractor?	Private Apt. block			
yes no If yes, please note their contact information:	Basin Rainwater Collr.			
	Contact details			
Effluents: What is their nature? *PE: Population Equivalent	Company:			
Storm Flow rate = m ³ /h Waste Flow rate = m ³ /h				
water Surface = m² water PE* =	First name:			
Spot heights (See diagram below):				
Natural terrain NT : Outlet Level OL :				
Inlet Level IL: Dn1 of the connection to the station:	Last name:			
Discharge:	Address:			
Length (linear metres) L: Dn2 used inside:				
Characteristics of pipes: PVC HDPE Cast-iron				
Other:				
Power supply: Triple 400 V Single 230 V single				
Control box (Delivered with a 10-metre cable):				
Its installation will be: inside outside Distance between the box and the pumping station: metres	Postcode:			
Pumping station: Its installation will be: under a landscaped area under a roadway				
Will it be followed by a valve chamber? Yes no	City/Town:			
_ _				
Terrain layout OL	Tel.:			
NT.	Fax:			
Dn1 L	Email:			



Context or comment:

Calculation of Total Head (TDH)

For each of our models, you can select from several types of pumps based on your permanent flow rate and the Total Head (TDH):

Calculate these figures and apply them to the pump graphs that correspond to your model.

The installation's permanent flow rate (Qp) in m³/h

For waste water, this flow rate is calculated according to the number of users (Nb) on the basis of 150 litres per user per day.

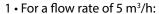
The pump's flow rate is calculated through the formula: $Qp = Nb \times 0.150 \times 3 = \text{ m}^3/\text{h}$

8

Pumping



This is the geometrical height that a liquid must be lifted (Hg) + the load losses in the discharge pipe (L).



To ensure the self-cleaning (v + 0.7 m/s) in a 53/63 diameter pipe, we take into account a minimum flow rate of 5 m³/h.

Determination of the TDH with a 53/63 PVC pressure discharge pipe

Geometrical					Disch	arge len	gth in n	netres				
height	10	20	30	40	50	60	70	80	90	100	110	120
1	1.17	1.34	1.51	1.68	1.85	2.02	2.19	2.36	2.53	2.7	2.87	3.04
2	2.17	2.34	2.51	2.68	2.85	3.02	3.19	3.36	3.53	3.7	3.87	4.04
3	3.17	3.34	3.51	3.68	3.85	4.02	4.19	4.36	4.53	4.7	4.87	5.04
4	4.17	4.34	4.51	4.68	4.85	5.02	5.19	5.36	5.53	5.7	5.87	6.04
5	5.17	5.34	5.51	5.68	5.85	6.02	6.19	6.36	6.53	6.7	6.87	7.04
6	6.17	6.34	6.51	6.68	6.85	7.02	7.19	7.36	7.53	7.7	7.87	8.04
7	7.17	7.34	7.51	7.68	7.85	8.02	8.19	8.36	8.53	8.7	8.87	9.04
8	8.17	8.34	8.51	8.68	8.85	9.02	9.19	9.36	9.53	9.7	9.87	10.04

2 • For a flow rate of 10 m³/h:

To ensure self-cleaning (v + 0.7 m/s) in a 63/75 diameter pipe, we take into account a minimum flow rate of $10 \, \text{m}^3/\text{h}$.

Determination of the TDH with a 63/75 PVC pressure discharge pipe

Geometrical					Disch	arge len	gth in n	netres				,
height	10	20	30	40	50	60	70	80	90	100	110	120
1	1.15	1.3	1.45	1.6	1.75	1.9	2.05	2.2	2.35	2.5	2.65	3.8
2	2.15	2.3	2.45	2.6	2.75	2.9	3.05	3.2	3.35	3.5	3.65	4.8
3	3.15	3.3	3.45	3.6	3.75	3.9	4.05	4.2	4.35	4.5	4.65	5.8
4	4.15	4.3	4.45	4.6	4.75	4.9	5.05	5.2	5.35	5.5	5.65	6.8
5	5.15	5.3	5.45	5.6	5.75	5.9	6.05	6.2	6.35	6.5	6.65	7.8
6	6.15	6.3	6.45	6.6	6.75	6.9	7.05	7.2	7.35	7.5	7.65	8.8
7	7.15	7.3	7.45	7.6	7.75	7.9	8.05	8.2	8.35	8.5	8.65	9.8
8	8.15	8.3	8.45	8.6	8.75	8.9	9.05	9.2	9.35	9.5	9.65	10.8

Example: Flow rate and TDH

calculations for **20** people with a geometrical lifting height of **4** m and a discharge length of 70 m,

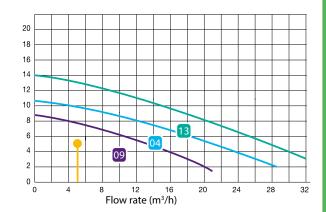
53/63 PVC discharge pipe.

Flow rate (Qp) = $\underline{20 \times 0.150 \times 3}$ = 1.125 m³/h

We then judge a minimum flow rate to be 5 m³/h (self-cleaning).

TDH (see table above) = 5.19 m.

Therefore, the pump should provide a flow rate of 5 m^3/h at 5.19 m. **Select pump no. 9**.



Hg

Secure your pumping installation

Protection and control box for 2 pumps

SRI box



- The pressure probe manages the levels. The stainless steel piezo probe is either installed in a sheath or attached to a chain with a counterweight. It provides instant, precise effluent measurements. Its resilience and durability are why it's so widely used in sanitation.
- The electrical box protects the pumps from overcurrents.
- For pumps outfitted with isotherms, the box also protects the pumps from overheating.

Technical features

- 230 Volt single-phase, 400 volts + neutral mode.
- Automatic pump starts depending on the tank level.
- Automatic reverse at each start.
- Sound and visual alarm on alarm float.
- Lockable disconnector.
- Push-button Force Start function on pumps.
- On/Off indicator display per pump.
- Dry contact for alarm transfer.
- Dimensions: 300 L x 140 D x 378 H mm

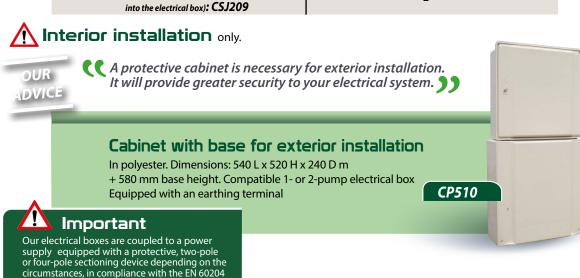


Operation

- Connected to an alarm float, the electrical box alerts the operator of overflow risks in case of any overloading or discharge failures.
- In case of pressure measurement system failures, the regulator takes over and manages the degraded operating mode. The electrical box displays the anomaly: "Sensor failure".

References selection:

230 V single	400 V four-phase + neutral mode					
dual-voltage from 1.6 to 2.5 A: CSJ201						
dual-voltage	dual-voltage from 2.6 to 4.0 A: CSJ202					
dual-voltage	from 4.1 to 6.3 A: CSJ204					
dual-voltage t	from 6.4 to 10.5 A: CSJ206					
from 9 to 12 A (with capacitors integrated into the electrical box): CSJ209	-					





Electrical box for 1 pump

CPO3 and CPO4 electrical box

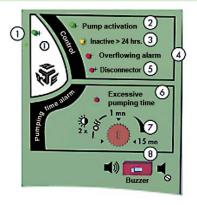
Use

 Alarm and control box for single-phase pump with integrated float, 5 A max. (optional RB10). It protects the pumps from overcurrents.

Technical features

- 230 V single-phase pump with integrated float.
 CP03 5A max.
 - CP04 10A max.
- IP54 watertightness,
- Pump operation display,
- Indicator light provides information on pump inactivity of more than 24 hrs. and resets at the first start-up.
- Information on the pump's abnormally long operating time: indicator light + sound alarm
- Anti-overflow protection: indicator light + sound alarm.
 Install a RB10 alarm float (not included).
- Alarm transfer.





- 1 Voltage presence indicator light,
- 2 Pump activation indicator light,
- 3 +24 hrs. inactivity indicator light,
- 4 Overflow alarm indicator light (if alarm float is connected),
- (5) Overload shutoff indicator light.
- **6** Excessive pumping time indicator light.
- 7 Adjustment for the pump's maximum operating time before alarm.
- 8 Sound alarm switchover/muting.



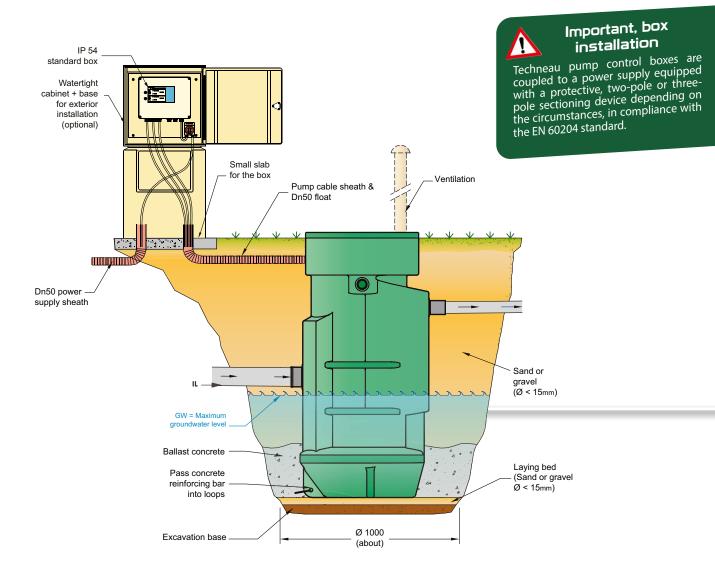
Important

Our boxes are coupled to a power supply equipped with a protection and two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.



STAR₁₅₀ Outside installation under landscaped areas and hydromorphic ground





- (>) The standard box must be installed in a place where it cannot be affected by bad weather. The cabinet + base (option ref. CP510) can be installed outside.
- Provide earthing in addition to the electrical protection and sectioning device.
- A single extension (H 400 mm) is possible on Star 700 and 710.

- Extension impossible if there is groundwater.
- Maximum groundwater levels:

	STAR 150	STAR 700	STAR 710
No extension		GW* ≤ standard IL*	
Extension used	The tank cann	ot be in contact with	groundwater

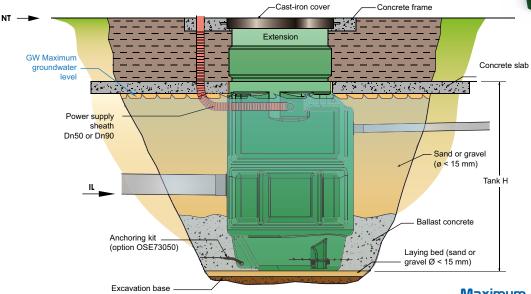
^{*}GW: maximum ground level (Groundwater or run-off water).

The manual delivered with the unit is the only authoritative document.



STAR900 Outside installation under a concrete slab and hydromorphic ground





Important points

- The Star 900 units can be used with 1 extension maximum. Extensions are either telescopic or fixed according to the tank models: • ref. ETR041 or ETR060 for STAR 900.
- In case of installation below a roadway. a protective slab must be used for backfilling vertical loads.
- Vertical loads (covers, frames, slabs) must not be applied in any situation whatsoever on the tank or polyethylene extension.
- The concrete slabs must be sized by taking into account different factors (backfilling height, vehicle traffic).

Maximum groundwater

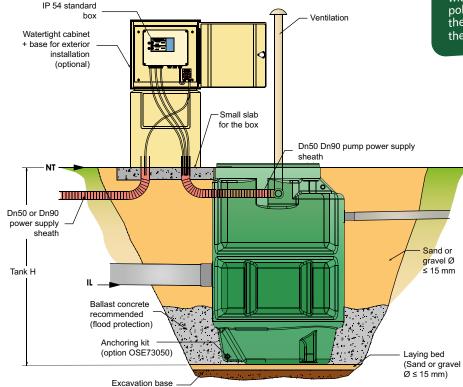
With or without an extension, it depends on the installation configuration and the tank model.

Configuration	STAR900
Extension used	GW* ≤ Tank H
No extension	GW* ≤ NT

*NT: Natural terrain/IL: Inlet Level/GW: maximum ground level (Groundwater or run-off water)/tank height extends past extension

STAR900

Exterior installation under landscaped areas





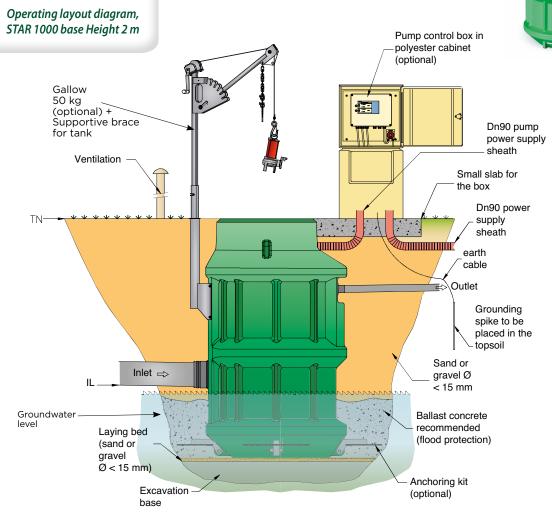
Important, box installation

Techneau pump control boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.



STAR1000 Exterior installation under landscaped areas





Important points

- The Star 900 units can be used with 1 extension maximum per access point. The extensions are either telescopic or fixed according to the tank models: ref. RE207 or TCRE207.
- In case of installation below a roadway, a protective slab must be used for backfilling vertical loads.
- Vertical loads (covers, frames, slabs) must not be applied in any case on the tank or polyethylene extension.
- The concrete slabs must be sized bytaking into account different factors (backfilling height, vehicle traffic).

Maximum groundwater

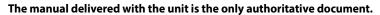
With or without an extension, it depends on the installation configuration and the tank model.

Configuration	STAR1000
Extension used	GW* ≤ IL*
No extension	GW ≤ NT

*NT: Natural terrain/IL: Inlet Level/GW: maximum ground level (groundwater or run-off water)/tank height

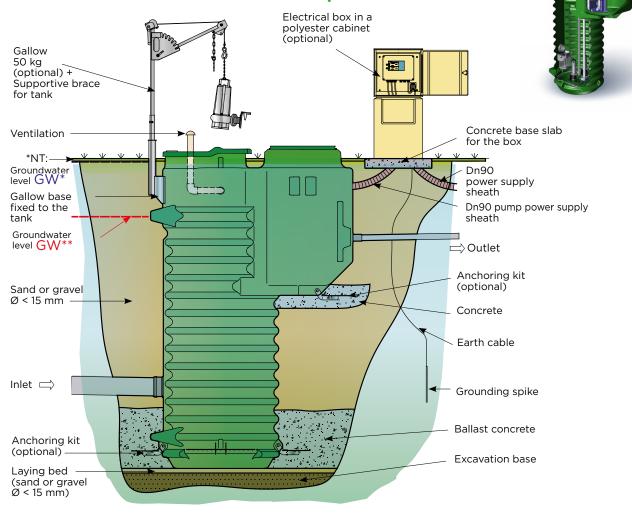


Our boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.

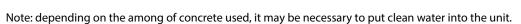




STAR1200R Exterior installation under landscaped area



- Perform excavation based on the tank dimensions.
- Place the grounding spike in the topsoil.
- \bigcirc Place the unit on a 100 mm laying bed (sand or gravel Ø < 15 mm).
- (>) Set up the anchoring kit for the tank and the valve chamber (optional).
- Stabilise the tank by adding 100 to 200 litres of clean water to it.
- Pour the ballast concrete (poorly draining soil or a risk of rising groundwater requires that the unit be ballasted).



- Ontinue gradually by balancing the interior water level and the exterior concrete level.
- Onnect the pipes and add 10/15 gravel backfilling up to the base of the valve chamber.
- Pour somewhat watery concrete at the base of the valve chamber.
- Finish by applying 10/15 gravel backfilling.
- Install a protective device for the electrical power supply.



Our boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.

Groundwater level:

	Unit H	GW
* CB1225/30/35/40	Up to 4 m	GW= NT
** CB1245	4.5 m	GW = (MT - 500 mm)

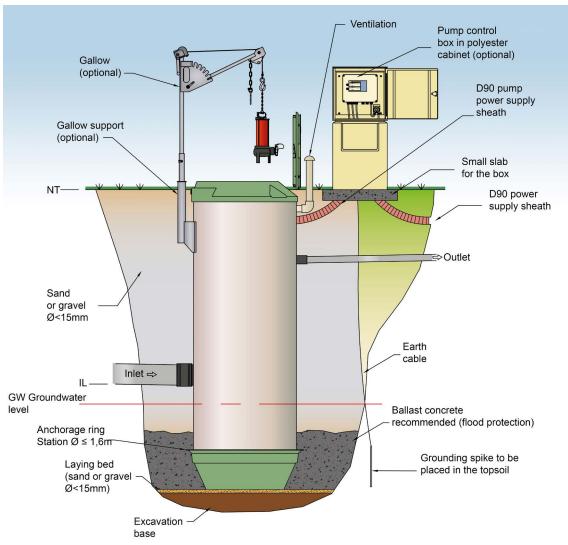
The manual delivered with the unit is the only authoritative document.



SRT10 Exterior installation under landscaped area

Operating layout diagram, SRT 10 base with ancillary valve chamber





Perform excavation based on the tank and valve chamber dimensions. Insert the grounding spike.

Place a 30 mm laying bed (sand or gravel \emptyset < 15 mm) around the tank and valve chamber. Place the unit and valve chamber on their respective laying beds.

- Pour ballast concrete, a protective measure in case of flooding (strongly recommended).
- Onnect the pipes and add 10/15 gravel backfilling.
- Install a protective device for the electrical power supply.



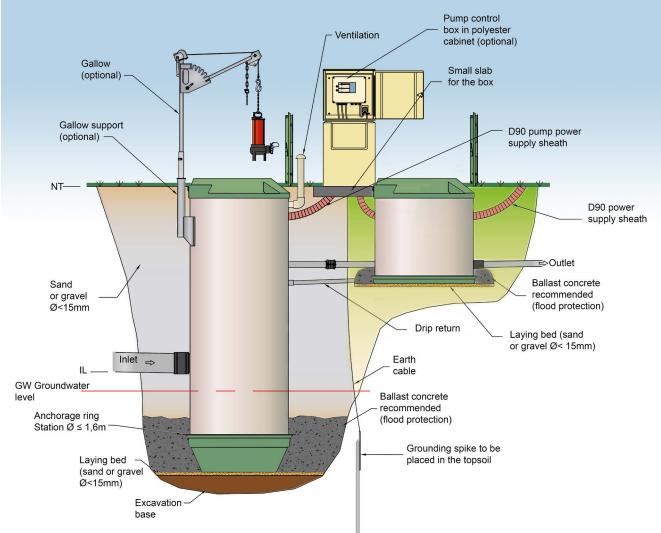
Our boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.

The manual delivered with the unit is the only authoritative document.



SRT10 Outside installation under landscaped areas and hydromorphic ground





- Perform excavation based on the tank dimensions. Insert the grounding spike. Place down a 30 mm laying bed (sand or gravel \emptyset < 15mm) Place the unit on the laying bed.
- At the same time, gradually pour in the ballast concrete and balance it off by adding water to the tank.
- Connect the pipes and add 10/15 gravel backfilling.
- Install a protective device for the electrical power supply.



Our boxes are coupled to a power supply equipped with a protective, two-pole or three-pole sectioning device depending on the circumstances, in compliance with the EN 60204 standard.

The manual delivered with the unit is the only authoritative document.



Pumping unit commissioning



Keeps you informed

As a reminder, our pumping stations, except for the Star 1000, Star 1200R and PUP, are delivered with the regulation system and with the pumps already connected to the control box. If those installing the pumping stations wish, we offer on-site commissioning: assistance.

Operations under Techneau's responsibility: (When commissioning assistance is requested)

- Connection of electrical cable coming from the EDF box to our control box,
- 2 Connection and verification of the pumps' rotating direction,
- 3 Set up of the pumps on the foot brackets and attachment of the cables,
- 4 Connection of the level regulators and/or probe to the control box (depending on the model),
- 5 Verification of the unit's proper work order upon installation,
- 6 Water tests.



- 1 Placement of the pumping station and connection to the different pipes,
- 2 Install a Dn90 sheath between the EDF box and the Techneau control box, Do not forget to run the mains power cable,

This cable must run and connection to the control box.

- 3 Also Install 2 Dn90 sheaths between the unit and the Techneau control box for running cables from the pumps, level regulators and/or probe.
- 4 Installation of the EDF mains supply box, differential circuit breaker and the disconnector if the case may be,
- 5 Emptying and cleaning of the pumping station and the upstream network before unit commissioning,
- 6 Provision of hoisting equipment suitable for handling the pumps on the day the pumping station is put into service,
- 7 Inspection by an approved body of the electrical installation and a Consuel request for switching on the EDF power supply (if the metering is independent from that of the establishment),

Note: TECHNEAU can provide the subcontracting services for this inspection and Conseul request.

8 • Functional tests performed later on after the initial commissioning.

Some recommendations

- Be sure to measure the length of your sheaths before burying them.
- If a screen basket is installed, the covers have to be easy to move: Avoid using heavy cast-iron covers that the maintenance technician would have difficulty handling.
- To make maintenance and servicing easier, the pumps' control box must be as close as possible to the pumping station.
- If using long cables, install a pull box at least every 40 m.
- If using a piezo probe longer than 10 m, install a CAPIBOX junction box.
- Concrete reducing heads are not allowed.



Pumping maintenance operations



A pumping station and its equipment undergo operational stress every day and it is constantly inundated with aggressive liquids (e.g., waste water) and substances that cause clogging (e.g., oils and grease).

Regular preventive maintenance prevents early component wear that leads to malfunctions. It also increases the lifespan of your pumping station.

How often the unit is serviced depends on the type of the water running through it. However, we recommend servicing it 3 to 4 times per year.

To do this, our technicians in the field who are specially trained to inspect and service your pumping equipment are available to assist you throughout mainland France.

Our telephone support team (tel.: +33 (0)2 33 77 21 19) is also ready to answer all of your questions. You can also contact us by email at: maintenance@techneau.fr

Techneau offers different kinds of preventive maintenance contracts, established with you according to your needs or those of your operator.

The pumps, pumping station and its internal equipment, the pump regulation system and the control box can be tested and verified to prevent any inconvenient malfunctions.



Maintenance provided at each inspection in 10 steps:

- 1 Cut the power supply,
- 2 Model with floats:

Take out the tank floats, clean them properly and remove sediment clinging to the floats.

2ª • Piezo model (SRI):

Take out the probe, remove the cap if there's any clogging, clean with a cloth.

Do not apply pressure or use a tool that can damage the membrane.

Put the probe back and verify that it's adjusted correctly.

- 3 Remove large collections of grease floating on the surface.
- 4 Turn the pump back on manually or through a forced start and have it discharge liquid until it is unprimed to empty the tank as much as possible.
- 5 Use a large amount of water to flush out the inside walls of the tank as well as the pipes and accessories in contact with the effluent. Make sure the pump is properly re-primed.
- 6 Verify the control box's automation sequences.
- 7 2 times per year:

Take the pumps out and, using a large amount of water, flush out the suction housing of each pump.

Verify the condition of the wheels as well as the quality of the oil if the pumps have an oil reservoir (see the manufacturer's manual),

Put the pumps back in place, fill up the unit with clean water, and run the pumps to verify the amperage.

- Have an authorised body verify the components of the electrical system.
- 8 1 time per year:
 - The pumping station should be completely drained and flushed out with a large amount of water.
- 9 Presence of a screen basket:

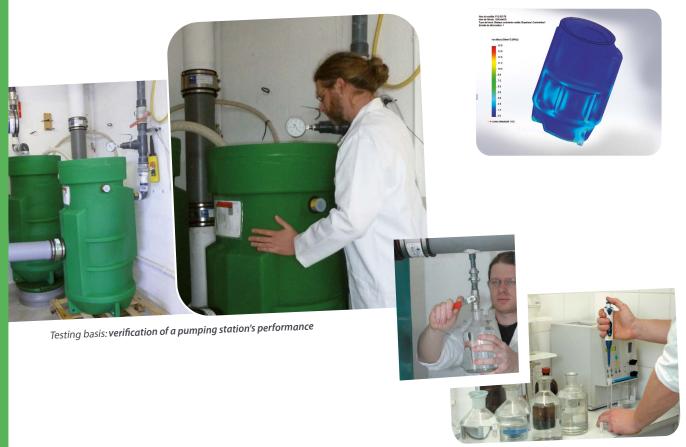
The cleaning frequency of the screen basket must be adapted to the amount of waste.

We recommend to have it cleaned at least every 2 weeks.

10 • We recommend that you take out a maintenance contract with a specialised company.



Pumping tests and certification



> Tests, certification and product tests:

Our company has ISO 9001 certification.

All of our products are tested before going to market. Our design office and our testing facilities integrated into our factory enable to guarantee you that Techneau products comply with the standards in force.

Adapted training:

Our centre based in Marigny offers you the chance to receive the most advanced training for:

- the full range of our products, their performance and features.
- their use and the rules to be followed in their implementation,
- additional information on the market, sales as well as regulations in force.

Training at Techneau or how to respond completely to the needs and expectations of the customers.







EQUIPMENT RETURNS FORM

Valid for 3 months

Date: 25/08/2022

/ = \	rn no. = original order no. us be attached, otherwise form will be reject	ted
Customer		
Contact		
Equipment	concerned:	
Reason for	return:	
Return logis	stics:	
>	Handled on your own:	
>	Handled by Techneau:	
	Possible removal date:	
	Removal address:	
Terms of re	turn:	
Initial value ((A)	€ excluding tax
	Cost of initial delivery (B)	€ excluding tax
	Cost of return transport (C)	€ excluding tax
	Discount* on equipment (D)	€ excluding tax
Total amoun	t of voture (4 (2 0 0 0))	£ avaluding tov
Total amoun		€ excluding tax
*The discount	amount may be reviewed after a complete	inspection of the equipment upon receipt at our workshops.
Custome	er approval for the return:	
First name – Last name – position		Agency stamp
	,	

Notes	



Notes	







Is also

WATER ENGINEERING

- Water treatment Hydrocarbon separators Grease/starch separators Settling tanks
- Hydraulic equipment Flow regulators VORTEX flow controller Penstocks End check valves

GROUND EQUIPMENT

- Manhole coversStainless steel gutters & Siphons

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Pumping catalogue September 2022 edition

Your distributor:

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